



Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	X
without burrs acc. WN 11310	
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	
oil-free / free of grease	
oiled	
oiling permissible	X
Indicate the required condition at time of delivery with an X.	

- 3 -02- 2016

ARCHIV

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-12
-0,2

+12
+0,4

✓ Rz 25

ZM/16/00109

First angle projection

General tolerance (GT) in mm

Size range	≤ 30	> 30 ≤ 120	> 120 ≤ 400	> 400 ≤ 1000
GT fine	0,2	0,5	0,8	1,2
Lengths (L) and angle (L/Δ) = ± GT	0,1	0,2	0,4	1

Tolerance Symbols ISO 1101

- roundness = 1/20-Tol.
- straightness/flatness = GT
- ◎ concentricity/run out = GT
- ≡ symmetry = GT
- / / parallelism = GT
- ⊕ position = GT

Languages: en, fr

Index	A02	10 → 12 ; α 2 x 45°	5.2.2016	T. Sorsky
Znena	φ 20 +0/-0,1		Datum	Podpis
Inspection dim.				
Auxiliary dim.				
Date	9.1.2014	Name	J. Fonteny	
Drawn	13.1.2014	Checked	F. Proust	
Auth'd	22.1.2014	Auth'd	R. Pelletier	
M. check	20.1.2014	M. check	J. LeCesne	

Material: S235JR suivant EN10025-2 or S235JRC according to EN10277-2

Blank no:

Title: spacer

Drawing number: 11914013302

Weight: in kg 0,1

PROD. Scale 1:1

Sheet: 1 of: 1

Confidential document

Refer to protection notice ISO 16016

Repl. Orig.

VOP

Released

11914013302d001

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